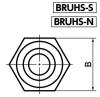
# BRUHS/BRUHN/BRUHP Ball Rollers - Hex Head Screw Type

SUS Stainless steel

Main Ball

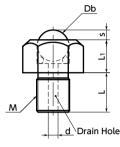
Sub Balls











## Precautions for Use

- **BRUHS** is for upward applications only. If it used for downward or sideward applications, the product may be damaged or the ball may malfunction.
- BRUHN-N and BRUHP-P can be used in upward, downward, and sideward facing applications.

#### BRUHS-S



- Hexagon head screw type ball rollers for upward applications. They can be installed or removed by using a open-ended spanner or ring spanner.
- You can select from the following main body and main ball combinations: stainless steel, polyacetal, and PEEK.
- **BRUHP-P** is intended for applications that require cleanliness, heat resistance, or chemical resistance, such as FPD production equipment and semiconductor devices.
- BRUHN-N and BRUHP-P have drain holes and are intended for food production lines and other applications that require cleaning.
- BRUHS has a small coefficient of friction and can move workpiece with less force.

#### Application

FPD production equipment, semiconductor devices, food production lines, and packaging lines

### Material/Finish

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	BRUHS-S	BRUHS-N	BRUHN-N	BRUHP-P
Main Body	SUS304	SUS304	Polyacetal/White	PEEK/Light Brown
Main Ball	SUS440C (Hardness 55HRC or Higher)	Polyacetal/White	Polyacetal/White	PEEK/Light Brown
Sub Ball	SUS440C (Hardness 55HRC or Higher)	SUS440C (Hardness 55HRC or Higher)	SUS440C (Hardness 55HRC or Higher)	SUS440C (Hardness 55HRC or Higher)
Spacer	SUS304	SUS304		

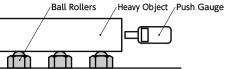
#### BRUHS-S BRUHS-N Main Body: Made of Stainless Steel

Unit: mm

BRUHS-S Main Bal	l: Stainless Steel	BRUHS-N Main Ball	Polyacetal	Common Dimensions								
Part Number	Part Number Withstand Load Part Number Withstand Load	M (Coarse)	M (Coarse)			s	Db	В	Mass (g)			
Part Number	(N)	Part Number	(N) N	Nominal of Thread	Pitch	_	L1	3	DU	Ь	iviass (g)	
BRUHS-5-S	12	BRUHS-5-N	6	M5	0.8		5	1.1	4	8	2.6	
BRUHS-6-S	14	BRUHS-6-N	7	M6	1	8	6	1.2	4.76	10	4.8	
BRUHS-8-S	41	BRUHS-8-N	27	M8	1.25	10	7	1.5	5.56	13	10	
BRUHS-10-S	55	BRUHS-10-N	34	M10	1.5	12	10	2.5	8.73	17	24	
BRUHS-12-S	62	BRUHS-12-N	55	M12	1.75	15	11	3.5	10.32	19	35	
BRUHS-16-S	343	BRUHS-16-N	69	M16	2	20	15	5.3	15.87	24	83	
BRUHS-20-S	412	BRUHS-20-N	82	M20	2.5	25	18	6.3	19.05	30	158	

### • Starting coefficient of friction measurement

A heavy object of the max withstand load is loaded on 3 ball rollers. The force to move the heavy object was measured with a push gauge, and the starting coefficient of friction  $\mu$  was calculated.



Part Number	Starting Coefficient of Friction $\mu$
BRUHS-S (Main Body and Main Ball: Stainless Steel)	0.03
BRUHS-N (Main Body: Stainless Steel/ Main Ball: Polyacetal)	0.04
BRUHN-N (Main Body and Main Ball: Polyacetal)	0.08
BRUHP-P (Main Body and Main Ball: PEEK)	0.08

• Values in chart are from actual measurements in testing. They are not guaranteed values.

#### BRUHN-N Main Body and Main Ball: Polyacetal

Unit: mm

										Offic - Itilit
Part Number	M (Coarse)	Coarse)		L1	s	Db	В	d	Withstand Load	Mass (g)
	Nominal of Thread	Pitch	_	Li	3	DU	Ь	u	(N)	Mass (g)
BRUHN-4-N	M4	0.7	5	4	1	3.18	7	0.8	1	0.33
BRUHN-5-N	M5	0.8	6	5	1.5	4.76	8	1.5	2	0.48
BRUHN-6-N	M6	1	8	6	1.7	5.56	10	2.5	4	0.91
BRUHN-8-N	M8	1.25	10	8	2.8	8.73	13	3	7	2.2
BRUHN-10-N	M10	1.5	12	10	3.5	10.32	17	3.5	11	4.5

### BRUHP-P Main Body and Main Ball: PEEK

Unit: mr										
Part Number	M (Coarse)				_	Db	В	d	Withstand Load	Mass (g)
	Nominal of Thread	Pitch	_	L1	S	טט			(N)	
BRUHP-5-P	M5	0.8	6	5	1.5	4.76	8	1.5	2	0.48
BRUHP-6-P	M6	1	8	6	2	6.35	10	2.5	5	0.91
BRUHP-8-P	M8	1.25	10	8	2.5	7.94	13	3	6	2
BRUHP-10-P	M10	1.5	12	10	3	9.53	17	3.5	8	4.1

• Part number specification

BRUHS-12-N

'Main Ball: "S" or "N" or "P"

