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# SVSS Hex Socket Head Cap Screws with Ventilation Hole

SUS Stainless steel + Vacuum Cleanroom wash & packaging



#### Ventilation Hole

A2-70

## Application

Strength Class

Vacuum devices, vacuum chambers, FPD production equipment, semiconductor devices, and electron microscopes

| <ul> <li>Material/Finish</li> </ul> |                                  | 🧭 Rohs  |
|-------------------------------------|----------------------------------|---|
|                                     | SVSS                             | SVSS-PC   |
| Main Body                           | SUSXM7<br>(Equivalent to SUS304) | SUSXM7<br>(Equivalent to SUS304)<br>Chemical Polish |

A2-70

Part number specification

| SVSS -       | M5 - | 25 - | PC         |
|--------------|------|------|------------|
| Product Code | -    | 1    | <b>▲</b> 3 |



- The ventilation hole easily releases gas trapped in the screw holes of equipment and machines, and supports vacuum drawing of vacuum devices.
- Cleanroom wash and cleanroom packing are completed.  $\rightarrow$  P.xxxx
- **SVSS-PC** has an improved surface coarseness by chemical polishing. Outgas quantity is extremely low. Suitable for the use under medium vacuum environments.
- Ventilation holes are made using a method that has little effect on metal structure. The occurrence of outgas under vacuum environment and brittle fracture during usage are suppressed respectively.

|                      |                                |                     |       |                      |     |   |   |    |    |    |    |    |    |    |    | Unit : mm |    |            |         |     |     |     |     |                 |                  |
|----------------------|--------------------------------|---------------------|-------|----------------------|-----|---|---|----|----|----|----|----|----|----|----|-----------|----|------------|---------|-----|-----|-----|-----|-----------------|------------------|
| svss                 | SVSS SVSS-PC Common dimensions |                     |       |                      |     |   |   |    |    |    |    |    |    |    |    |           |    |            |         |     |     |     |     |                 |                  |
| No Surface Treatment | Chemical Polish                | M (Coarse)          |       |                      |     |   |   |    |    |    |    |    |    |    |    |           |    | <b>D</b> 2 | 1.      | Р   | d   |     |     | Qty<br>per Pack |                  |
| Part Number          | Part Number                    | Nominal of Thread 🜗 | Pitch | h D1 L1 B d Mass (g) |     |   |   |    |    |    |    |    |    |    |    |           |    | s (g)      | perruen |     |     |     |     |                 |                  |
| SVSS-M2              |                                | M2                  | 0.4   | 34                   | 4 5 | 6 | 8 | 10 |    |    |    |    |    |    |    |           |    |            | 3.8     | 2   | 1.5 | 0.8 | 0.1 | 6- 0.3          | 10               |
| SVSS-M2.5            |                                | M2.5                | 0.45  | 4                    | 4 5 | 6 | 8 | 10 | 12 |    |    |    |    |    |    |           |    |            | 4.5     | 2.5 | 2   | 1   | 0.3 | 5- 0.59         | 10               |
| SVSS-M3              | SVSS-M3-PC                     | M3                  | 0.5   |                      | 5   | 6 | 8 | 10 | 12 | 16 |    |    |    |    |    |           |    |            | 5.5     | 3   | 2.5 | 1.2 | 0.6 | 7- 1.2          | 20               |
| SVSS-M4              | SVSS-M4-PC                     | M4                  | 0.7   |                      | 5   | 6 | 8 | 10 | 12 | 16 | 20 | 25 | 30 | 35 |    |           |    |            | 7       | 4   | 3   | 1.5 | 1.4 | - 4.2           | 20*1             |
| SVSS-M5              | SVSS-M5-PC                     | M5                  | 0.8   |                      |     | 6 | 8 | 10 | 12 | 16 | 20 | 25 | 30 | 35 | 40 |           |    |            | 8.5     | 5   | 4   | 1.5 | 2.2 | - 7.1           | 10               |
| SVSS-M6              | SVSS-M6-PC                     | M6                  | 1     |                      |     |   | 8 | 10 | 12 | 16 | 20 | 25 | 30 | 35 | 40 | 45        | 50 |            | 10      | 6   | 5   | 2   | 4.3 | - 13            | 10               |
| SVSS-M8              | SVSS-M8-PC                     | M8                  | 1.25  |                      |     |   |   |    | 12 | 16 | 20 | 25 | 30 | 35 | 40 | 45        | 50 | 60         | 13      | 8   | 6   | 2   | 11  | - 29            | 10* <sup>2</sup> |
| SVSS-M10             | SVSS-M10-PC                    | M10                 | 1.5   |                      |     |   |   |    |    | 16 | 20 | 25 | 30 | 35 | 40 | 45        | 50 | 60         | 16      | 10  | 8   | 3   | 21  | - 46            | 5                |
| SVSS-M12             | SVSS-M12-PC                    | M12                 | 1.75  |                      |     |   |   |    |    |    |    |    | 30 | 35 | 40 | 45        | 50 | 60         | 18      | 12  | 10  | 3   | 39  | - 63            | 5                |

\*1: Quantity per pack for SVSS-M4-30, SVSS-M4-35, SVSS-M4-30-PC, and SVSS-M4-35-PC is 10.

\*2: Quantity per pack for **SVSS-M8-60** and **SVSS-M8-60-PC** is 5.

• When purchasing less volume than one full bag, a separate handling fee is charged. For details, see the Sold Separately Service.

## • Usage example

Gas trapped at the bottom of a screw hole is released through **SVSS**, and gas trapped in a drilled hole is released through **SWAS-VF** ( $\rightarrow$  P.xxxx).



👖 Individual Sales 🗕 Puxxxx 📢 Cleanroom Wash & Packaging 🗕 Puxxx 🚛 weight Adjustment 🔶 Puxxx 💶 Vibration Resistant 🔶 Puxxx 👫 Modification process for captive use 🔶 Puxxx Available / Add'l charge Cleanroom washed and packed Available / Add'l charge Not Available Please feel free to contact us

