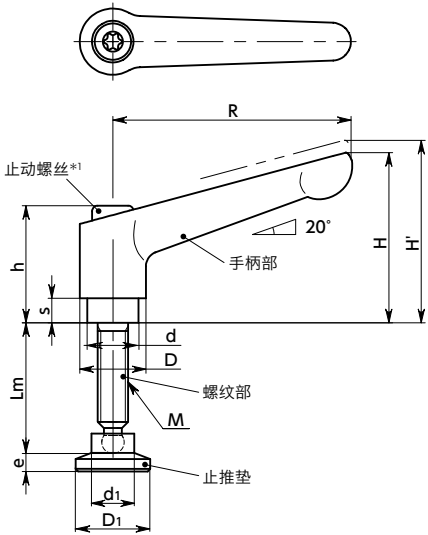




※1： 将止动螺丝的头部形状从内六角圆柱头变更为梅花槽。

- 螺纹前端带止推垫的夹紧手柄。
- 止推垫为塑料制品，因此不会损伤工件。
- 止推垫相对于螺纹部，最大可倾斜15°。在工件表面不均匀或倾斜等情况下使用非常有效。
- 出厂时夹紧手柄与止推垫没有组装好。将夹紧手柄的螺纹部笔直地压入止推垫即可完成组装。
- 螺纹部为切削而成的一体构造。
- 手柄部采用不易形成明显损伤的亚光型静电喷涂。
- 手柄部的颜色分为4种类型。可根据型号的末尾符号进行选择。

| 末尾符号 | 手柄部的颜色 |
|------|--------|
| BK   | 亚光黑    |
| SG   | 亚光银    |
| OR   | 亚光橙    |
| RD   | 亚光红    |

| 材质、表面处理 | LDM-SGB-SBP           |
|---------|-----------------------|
| 手柄部     | 压铸铸件<br>静电喷涂(各种颜色)    |
| 螺纹部     | SUM22L<br>四氧化三铁保护膜(黑) |
| 止动螺丝    | 钢<br>四氧化三铁保护膜(黑)      |
| 弹簧      | 不锈钢丝或SWPB             |
| 止推垫     | 聚脲醛(亚光黑)              |



## 尺寸

单位：mm

| 型号                | M(粗牙)  |      | R  | H  | H'   | h    | s   | D    | d    | D1 | d1   | e   | 齿数 | 质量(g)     |
|-------------------|--------|------|----|----|------|------|-----|------|------|----|------|-----|----|-----------|
|                   | 螺纹公称直径 | 螺距   |    |    |      |      |     |      |      |    |      |     |    |           |
| LDM-6-SGB-SBP15   | M6     | 1    | 45 | 34 | 37.5 | 24.5 | 4   | 13   | 10   | 15 | 8.6  | 3.6 | 18 | 37 - 45   |
| LDM-6-SGB-SBP18   | M6     | 1    | 45 | 34 | 37.5 | 24.5 | 4   | 13   | 10   | 18 | 10.8 | 5.2 | 18 | 37 - 44   |
| LDM-6-SGB-SBP21   | M6     | 1    | 45 | 34 | 37.5 | 24.5 | 4   | 13   | 10   | 21 | 12.8 | 6   | 18 | 39 - 47   |
| LDM-6-SGB-SBP25   | M6     | 1    | 45 | 34 | 37.5 | 24.5 | 4   | 13   | 10   | 25 | 13   | 6.5 | 18 | 41 - 49   |
| LDM-6-SGB-SBP32   | M6     | 1    | 45 | 34 | 37.5 | 24.5 | 4   | 13   | 10   | 32 | 14   | 7   | 18 | 43 - 51   |
| LDM-8-SGB-SBP15   | M8     | 1.25 | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 15 | 8.6  | 2.5 | 24 | 85 - 99   |
| LDM-8-SGB-SBP18   | M8     | 1.25 | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 18 | 10.8 | 4.2 | 24 | 86 - 100  |
| LDM-8-SGB-SBP21   | M8     | 1.25 | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 21 | 12.8 | 5   | 24 | 87 - 101  |
| LDM-8-SGB-SBP25   | M8     | 1.25 | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 25 | 13   | 5.5 | 24 | 89 - 103  |
| LDM-8-SGB-SBP32   | M8     | 1.25 | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 32 | 14   | 6   | 24 | 91 - 105  |
| LDM-8-SGB-SBP40   | M8     | 1.25 | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 40 | 16   | 8   | 24 | 95 - 109  |
| LDM-10A-SGB-SBP18 | M10    | 1.5  | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 18 | 10.8 | 3.8 | 24 | 92 - 112  |
| LDM-10A-SGB-SBP21 | M10    | 1.5  | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 21 | 12.8 | 4.3 | 24 | 93 - 113  |
| LDM-10A-SGB-SBP25 | M10    | 1.5  | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 25 | 13   | 4.6 | 24 | 95 - 115  |
| LDM-10A-SGB-SBP32 | M10    | 1.5  | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 32 | 14   | 5   | 24 | 97 - 117  |
| LDM-10A-SGB-SBP40 | M10    | 1.5  | 63 | 45 | 49   | 31   | 6.5 | 17.5 | 13.5 | 40 | 16   | 7   | 24 | 101 - 121 |

LDM-SGB-SBP-RD

LDM-SGB-SBP-SG

LDM-SGB-SBP-OR

LDM-SGB-SBP-BK

| 型号                | Lm(mm) |    |    |    |    |    |    | 止推垫<br>单件型号 |
|-------------------|--------|----|----|----|----|----|----|-------------|
|                   | 16     | 20 | 25 | 32 | 40 | 50 | 63 |             |
| LDM-6-SGB-SBP15   | ●      | ●  | ●  | ●  | ●  | ●  |    | SBP-15-M6   |
| LDM-6-SGB-SBP18   | ●      | ●  | ●  | ●  | ●  | ●  |    | SBP-18-M6   |
| LDM-6-SGB-SBP21   | ●      | ●  | ●  | ●  | ●  | ●  |    | SBP-21-M6   |
| LDM-6-SGB-SBP25   | ●      | ●  | ●  | ●  | ●  | ●  |    | SBP-25-M6   |
| LDM-6-SGB-SBP32   | ●      | ●  | ●  | ●  | ●  | ●  |    | SBP-32-M6   |
| LDM-8-SGB-SBP15   |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-15-M8   |
| LDM-8-SGB-SBP18   |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-18-M8   |
| LDM-8-SGB-SBP21   |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-21-M8   |
| LDM-8-SGB-SBP25   |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-25-M8   |
| LDM-8-SGB-SBP32   |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-32-M8   |
| LDM-8-SGB-SBP40   |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-40-M8   |
| LDM-10A-SGB-SBP18 |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-18-M10  |
| LDM-10A-SGB-SBP21 |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-21-M10  |
| LDM-10A-SGB-SBP25 |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-25-M10  |
| LDM-10A-SGB-SBP32 |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-32-M10  |
| LDM-10A-SGB-SBP40 |        | ●  | ●  | ●  | ●  | ●  | ●  | SBP-40-M10  |

| 夹紧手柄<br>(球头)<br>单件型号 | Lm(mm) |    |    |    |    |    |    |
|----------------------|--------|----|----|----|----|----|----|
|                      | 16     | 20 | 25 | 32 | 40 | 50 | 63 |
| LDM-6-SGB            | ●      | ●  | ●  | ●  | ●  | ●  |    |
| LDM-8-SGB            |        | ●  | ●  | ●  | ●  | ●  | ●  |
| LDM-10A-SGB          |        | ●  | ●  | ●  | ●  | ●  | ●  |

### ● 相关产品

也可单独订购夹紧手柄(球头)与止推垫。  
➡ P.xxxx  
➡ P.xxxx



### ● 型号指定

LDM-6-16-SGB-SBP15-OR

1 2 1 3

2 螺纹长度Lm请从表中标有●的尺寸中选择。

|                    |               |               |              |               |
|--------------------|---------------|---------------|--------------|---------------|
| 无尘洗净・无尘包装 ➡ P.xxxx | 螺纹组合 ➡ P.xxxx | 螺纹切割 ➡ P.xxxx | 防松动 ➡ P.xxxx | 激光刻印 ➡ P.xxxx |
| 不可对应               | 不可对应          | 不可对应          | 不可对应         | 可对应，费用另计      |